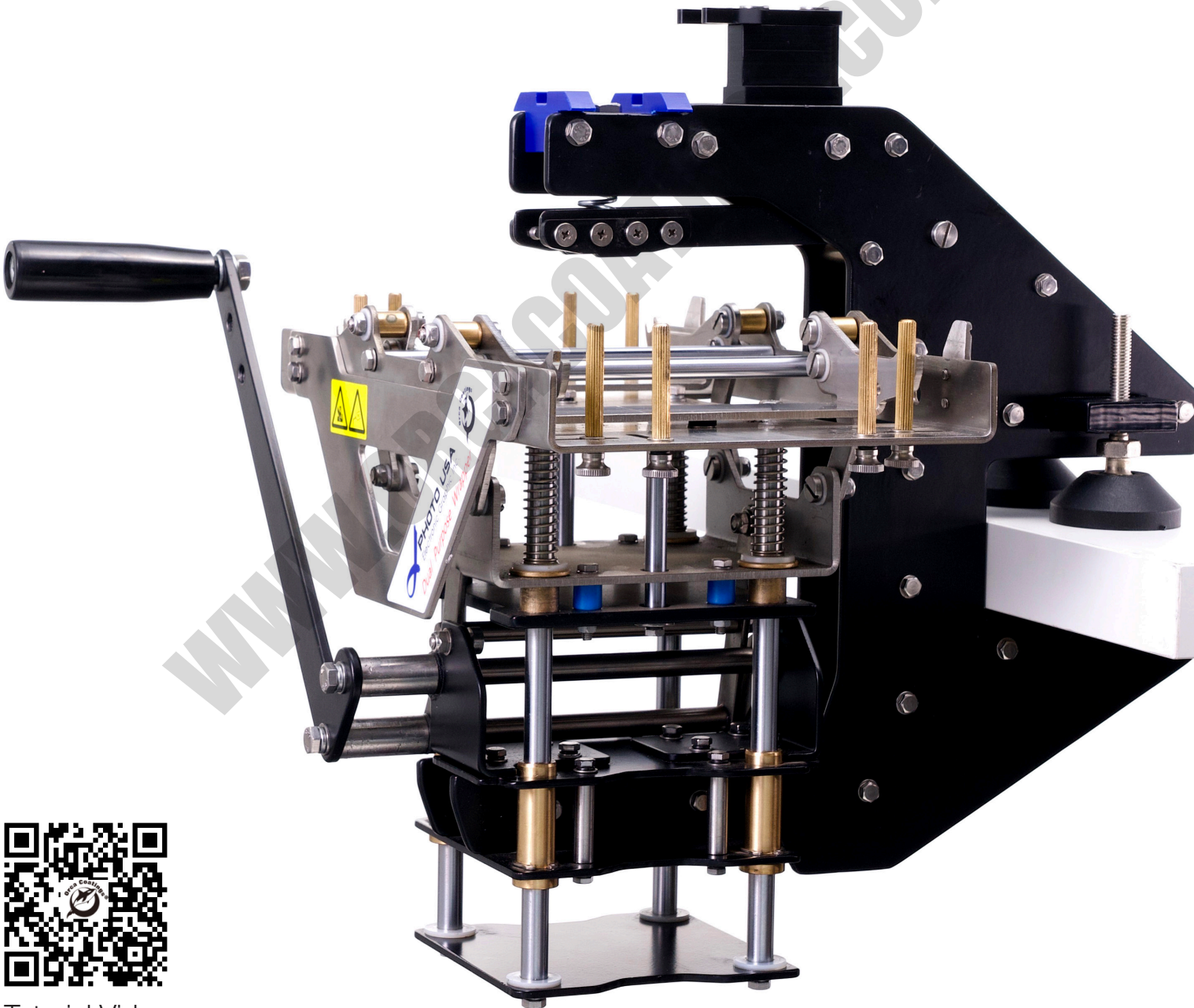




ORCA WRAPPER

USER MANUAL



Tutorial Video

Package List:

1 Mug Wrapping Machine

1 Set of Installation Tools:

- Open Wrench 13-15#, 1 piece (for installing the machine on the desktop & installing the handle)
- Socket Wrench 8#, 2 pieces (for fine-tuning the height support that holds the cup)
- Allen Key 4#, 1 piece
- Allen Key 6#, 1 piece

For tunnel oven & oven printing:

- 11 oz. Silicone Wrap Type 1, 1 piece
- Stainless Steel Clamp, 1 piece

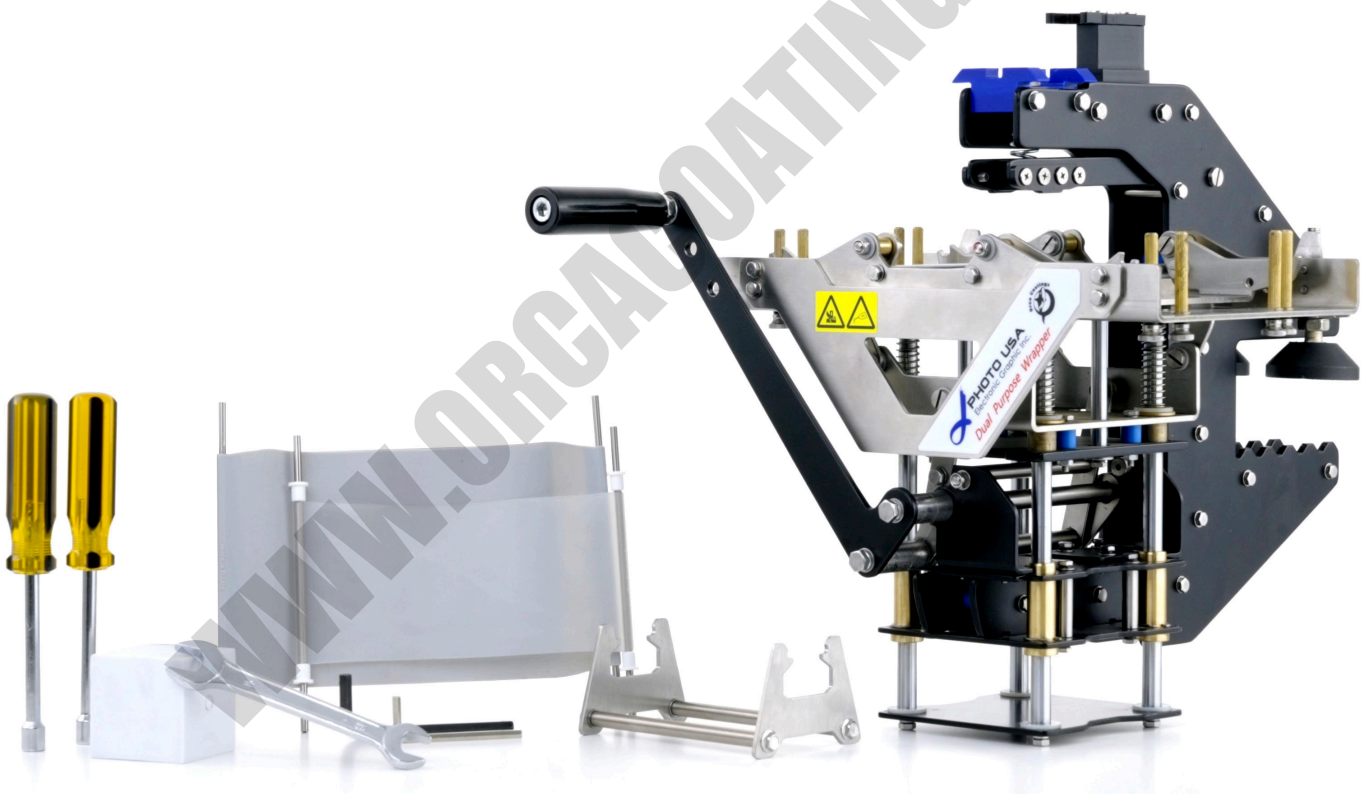
For mug heat press

- 11 oz. Silicone Wrap Type 2, 1 piece



11 oz. Silicone Wrap Type 1

11 oz. Silicone Wrap Type 2



*Note: The wrap & clamp for the tunnel oven & oven can be separately purchased.

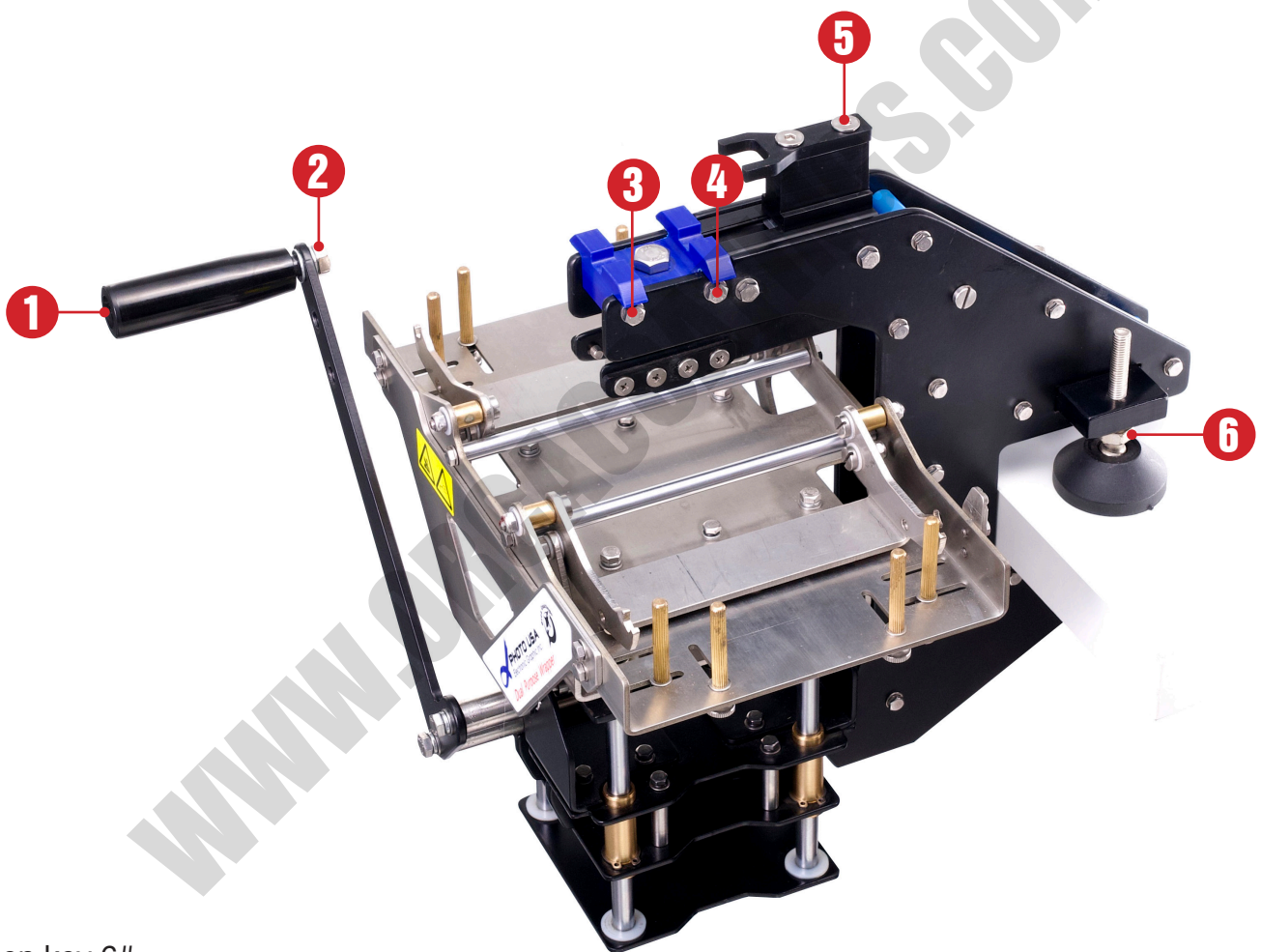
Outer box size: 47.5X38.5X42 (CM)

Net weight: 9.30Kg

Gross weight: 11.30Kg

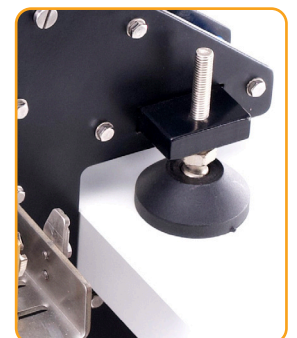
COMPONENTS AND FUNCTIONS

- Socket wrench
- Open-end wrench
- Allen key



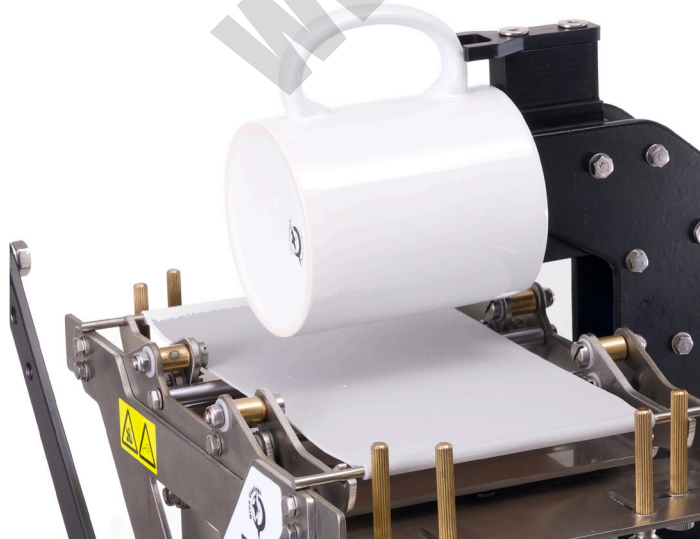
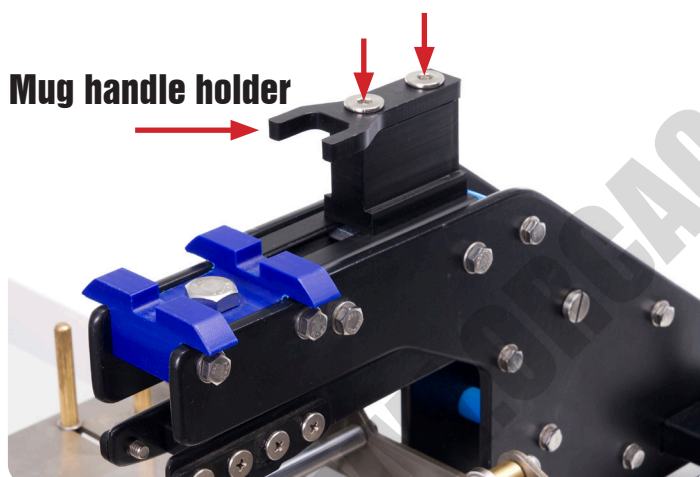
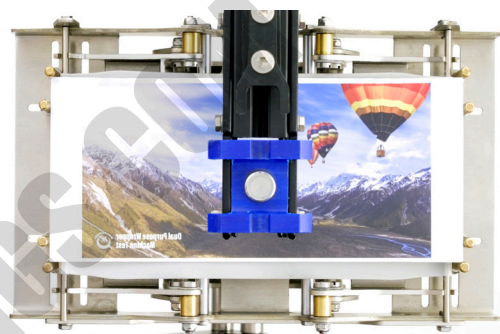
- ① Allen key 6#
- ② Open-end wrench 13-15#
- ③ Socket wrench 8#
- ④ Socket wrench 8#
- ⑤ Allen key 4#
- ⑥ Open-end wrench 13-15#

Use the open-end wrench 13-15# to install the Wrapper Machine to the table.





- ① Indentations are for the rods of Wrap Type 1. **x4**
- ② Holes are for the rods of Wrap Type 2. Insert one side of the rod into the hole first, then the other side. **x2**
- ③ Brass pins **x8**. Move the brass pins to the right position and tighten the screws.



- Move the mug handle holder to the right position and tighten the screws by the Allen key.
- Fine-tune the vertical position of the height support by loosening the screws, make sure the clamp can be attached to the mug smoothly.
- Adjust the holding force on the mug (The inner diameter of the mug varies from batch to batch or different manufacturers).
 - Turn the knob clockwise to increase the holding force of the mug, and counterclockwise to decrease the holding force.

OPERATION STEPS

1. Clamp the Mug Wrapping Machine to the edge of a table, and install the handle on the machine. Make sure it's positioned in a stable way.
2. Adjust the position of the mug to fit into the height support and mug handle holder. Turn the knob clockwise to increase the holding force of the mug, and counterclockwise to decrease the holding force.
3. Place the silicon wrap and adjust the position of the mug handle holder to keep the mug in the right position to the wrapper arms.
4. Place the transfer paper onto the wrap, and move the brass pins to keep the paper in the right position.

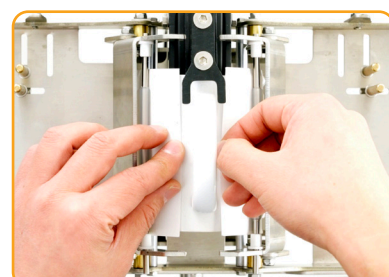
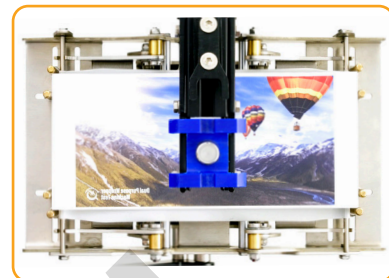
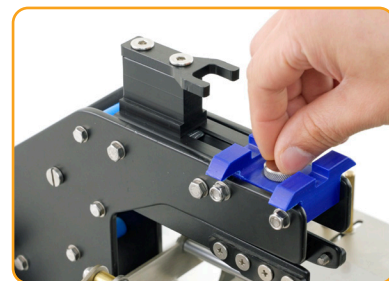
After setting up the basics, let's have look at how to operate the mug-wrapping machine for different purposes.

For tunnel oven & oven printing:

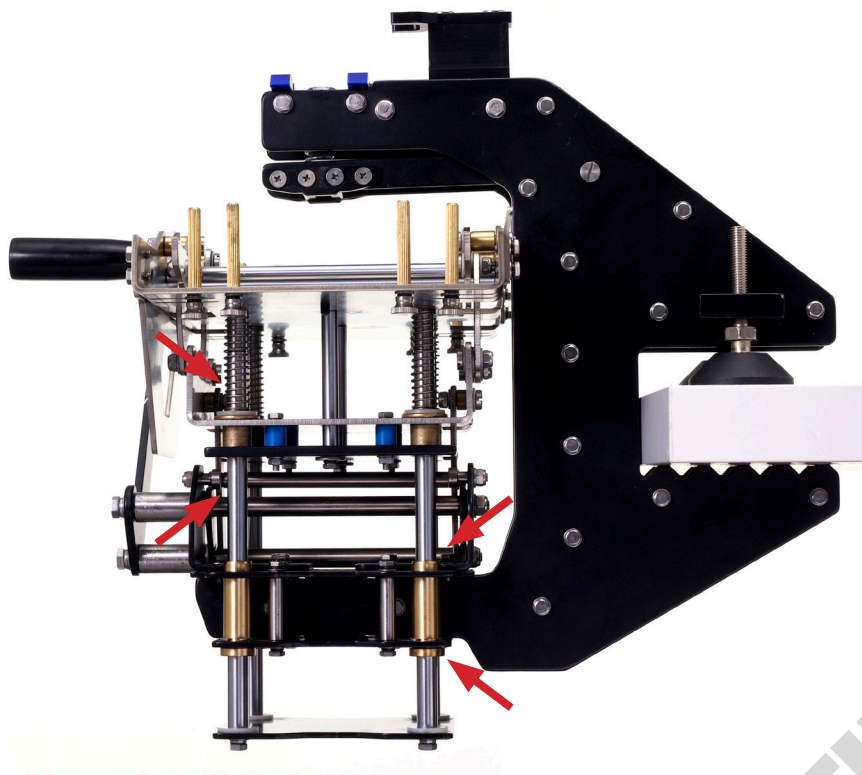
5. Place the silicon wrap type 1, by placing the rods onto the indentation.
6. Place the paper on the wrap according to the position of the brass pins.
7. Place the 11 oz. mug onto the height support.
8. Rotate the handle and wrap up the mug.
9. Attach the clamp onto the wrapper arms and rotate the handle back to release the mug.
10. Take off the wrapped mug with the silicon wrap type 1 and put them into the oven together.

For mug heat press:

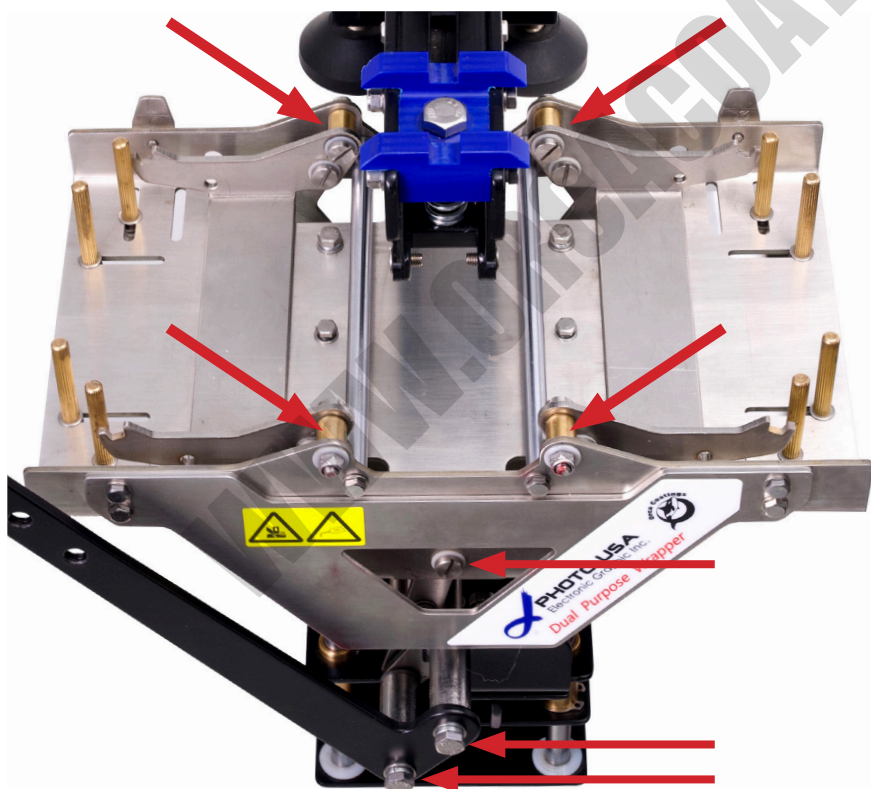
5. Place the silicon wrap type 2, by inserting the rods into the holes.
6. Place the paper on the wrap according to the position of the brass pins.
7. Place the 11 oz. mug onto the height support.
8. Rotate the handle and wrap up the mug.
9. Secure the transfer paper with tape and rotate the handle back to release the mug.
10. Take off the wrapped mug with the transfer paper attached and put them into the heat press machine.



MAINTENANCE



The sliding sleeve should be filled with lubricating oil regularly. Total of 8.



The rotating parts should be applied with lubricating oil regularly.



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